



# CERTIFICATE OF ACCREDITATION

## The ANSI National Accreditation Board

Hereby attests that

**BC Group International**  
**3081 Elm Point Industrial Drive**  
**Saint Charles, MO 63301**

Fulfills the requirements of

**ISO/IEC 17025:2017**

and national standard

**ANSI/NCSL Z540-1-1994 (R2002)**

In the field of

**CALIBRATION**

This certificate is valid only when accompanied by a current scope of accreditation document.  
The current scope of accreditation can be verified at [www.anab.org](http://www.anab.org).

A handwritten signature in black ink, appearing to read 'R. Douglas Leonard Jr.', is positioned above a horizontal line.

R. Douglas Leonard Jr., VP, PILR SBU

Expiry Date: 19 September 2023

Certificate Number: L2299



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.  
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory  
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

**SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017  
AND ANSI/NCSL Z540-1-1994 (R2002)**

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**CALIBRATION**

Valid to: **September 19, 2023**

Certificate Number: **L2299**

**Electrical – DC/Low Frequency**

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
Capacitance – Source 50 Hz to 1 kHz 50 Hz to 1 kHz 50 Hz to 1 kHz 50 Hz to 1 kHz 50 Hz to 1 kHz (50 to 400) Hz (50 to 400) Hz (50 to 200) Hz (50 to 100) Hz (50 to 100) Hz	(0.33 to 11) nF (11 to 110) nF (110 to 330) nF (0.33 to 1.1) $\mu$ F (1.1 to 3.3) $\mu$ F (3.3 to 11) $\mu$ F (11 to 33) $\mu$ F (33 to 110) $\mu$ F (110 to 330) $\mu$ F (0.33 to 1.1) mF	0.4 % of reading + 0.01 nF 0.25 % of reading + 0.1 nF 0.25 % of reading + 0.3 nF 0.25 % of reading + 1 nF 0.35 % of reading + 3 nF 0.35 % of reading + 10 nF 0.4 % of reading + 30 nF 0.5 % of reading + 100 nF 0.7 % of reading + 300 nF 0.85 % of reading + 300 nF	Fluke 5522A Multiproduct Calibrator
DC Current – Source	(0 to 3.2) mA (0 to 32) mA (0 to 320) mA (0 to 2.1) A (0 to 11) A	0.11 mA/A + 0.05 $\mu$ A 90 $\mu$ A/A + 0.25 $\mu$ A 90 $\mu$ A/A + 3.35 $\mu$ A 0.28 mA/A + 44 $\mu$ A 0.55 mA/A + 330 $\mu$ A	Fluke 5522A Multiproduct Calibrator
DC Current – Measure	(1 to 10) $\mu$ A (10 to 100) $\mu$ A (0.1 to 1) mA (1 to 10) mA (10 to 100) mA (0.1 to 1) A	35 $\mu$ A/A + 0.1 nA 35 $\mu$ A/A + 0.8 nA 35 $\mu$ A/A + 0.005 $\mu$ A 35 $\mu$ A/A + 0.05 $\mu$ A 51 $\mu$ A/A + 0.5 $\mu$ A 0.14 mA/A + 10 $\mu$ A	HP 3458A Multimeter



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Electrical – DC/Low Frequency

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
AC Current – Source	(0.03 to 0.33) mA		Fluke 5522A Multiproduct Calibrator
	(10 to 20) Hz	0.2 % of reading + 0.15 $\mu$ A	
	(20 to 45) Hz	0.1 % of reading + 0.15 $\mu$ A	
	45 Hz to 1 kHz	0.1 % of reading + 0.15 $\mu$ A	
	(1 to 5) kHz	0.3 % of reading + 0.15 $\mu$ A	
	(5 to 10) kHz	1 % of reading + 0.15 $\mu$ A	
	(0.33 to 3.3) mA		
	(10 to 20) Hz	0.2 % of reading + 0.3 $\mu$ A	
	(20 to 45) Hz	0.1 % of reading + 0.3 $\mu$ A	
	45 Hz to 1 kHz	0.1 % of reading + 0.3 $\mu$ A	
	(1 to 5) kHz	0.2 % of reading + 0.3 $\mu$ A	
	(5 to 10) kHz	0.6 % of reading + 0.3 $\mu$ A	
	(3.3 to 33) mA		
	(10 to 20) Hz	0.2 % of reading + 3 $\mu$ A	
	(20 to 45) Hz	0.1 % of reading + 3 $\mu$ A	
45 Hz to 1 kHz	0.08 % of reading + 3 $\mu$ A		
(1 to 5) kHz	0.2 % of reading + 3 $\mu$ A		
(5 to 10) kHz	0.5 % of reading + 3 $\mu$ A		
AC Current – Source	(33 to 330) mA		Fluke 5522A Multiproduct Calibrator
	(10 to 20) Hz	0.2 % of reading + 30 $\mu$ A	
	(20 to 45) Hz	0.1 % of reading + 30 $\mu$ A	
	45 Hz to 1 kHz	0.08 % of reading + 30 $\mu$ A	
	(1 to 5) kHz	0.2 % of reading + 30 $\mu$ A	
	(5 to 10) kHz	0.5 % of reading + 30 $\mu$ A	
	(0.33 to 2.2) A		
	(10 to 45) Hz	0.16 % of reading + 300 $\mu$ A	
	45 Hz to 1 kHz	0.08 % of reading + 300 $\mu$ A	
	(1 to 5) kHz	0.6 % of reading + 300 $\mu$ A	
	(2.2 to 11) A		
	(45 to 65) Hz	0.06 % of reading + 2 mA	
	(65 to 500) Hz	0.1 % of reading + 2 mA	
	500 Hz to 1 kHz	0.33 % of reading + 2 mA	



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Electrical – DC/Low Frequency

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment		
AC Current – Measure	(0 to 100) $\mu$ A (20 to 45) Hz (45 to 100) Hz 100 Hz to 5 kHz	2 $\mu$ A/mA + 0.03 $\mu$ A 1.1 $\mu$ A/mA + 0.03 $\mu$ A 1 $\mu$ A/mA + 0.03 $\mu$ A	HP 3458A Multimeter		
	(0.1 to 1) mA (20 to 45) Hz (45 to 100) Hz 100 Hz to 5 kHz	2 $\mu$ A/mA + 0.2 $\mu$ A 1.1 $\mu$ A/mA + 0.2 $\mu$ A 0.7 $\mu$ A/mA + 0.2 $\mu$ A			
	(1 to 10) mA (20 to 45) Hz (45 to 100) Hz 100 Hz to 5 kHz	2 $\mu$ A/mA + 2 $\mu$ A 1.1 $\mu$ A/mA + 2 $\mu$ A 0.7 $\mu$ A/mA + 2 $\mu$ A			
	(10 to 100) mA (20 to 45) Hz (45 to 100) Hz 100 Hz to 5 kHz	2 $\mu$ A/mA + 20 $\mu$ A 1 $\mu$ A/mA + 20 $\mu$ A 0.7 $\mu$ A/mA + 20 $\mu$ A			
	(0.1 to 1) A (20 to 45) Hz (45 to 100) Hz 100 Hz to 5 kHz	2 $\mu$ A/mA + 200 $\mu$ A 1 $\mu$ A/mA + 200 $\mu$ A 1.3 $\mu$ A/mA + 200 $\mu$ A			
	(0 to 11) $\Omega$ (11 to 33) $\Omega$ (33 to 330) $\Omega$ 330 $\Omega$ to 3.3 k $\Omega$ (3.3 to 33) k $\Omega$ (33 to 110) k $\Omega$ (110 to 330) k $\Omega$ 330 k $\Omega$ to 3.3 M $\Omega$ (3.3 to 11) M $\Omega$ (11 to 33) M $\Omega$ (33 to 110) M $\Omega$ (110 to 330) M $\Omega$	0.01 % of reading + 5 m $\Omega$ 0.01 % of reading + 0.01 $\Omega$ 0.008 % of reading + 0.01 $\Omega$ 0.008 % of reading + 0.06 $\Omega$ 0.008 % of reading + 0.6 $\Omega$ 0.009 % of reading + 6 $\Omega$ 0.01 % of reading + 6 $\Omega$ 0.013 % of reading + 55 $\Omega$ 0.05 % of reading + 0.55 k $\Omega$ 0.09 % of reading + 0.55 k $\Omega$ 0.4 % of reading + 5.5 k $\Omega$ 0.4 % of reading + 17 k $\Omega$		Fluke 5522A Multiproduct Calibrator	
	(0 to 10) $\Omega$ (10 to 100) $\Omega$ (0.1 to 1) k $\Omega$ (1 to 10) k $\Omega$ (10 to 100) k $\Omega$ (0.1 to 1) M $\Omega$ (1 to 10) M $\Omega$ (10 to 100) M $\Omega$ (0.1 to 1) G $\Omega$	20 $\mu\Omega/\Omega$ + 0.5 m $\Omega$ 17 $\mu\Omega/\Omega$ + 0.5 m $\Omega$ 15 $\mu\Omega/\Omega$ + 0.5 m $\Omega$ 15 $\mu\Omega/\Omega$ + 5 m $\Omega$ 16 $\mu\Omega/\Omega$ + 0.05 $\Omega$ 21 $\Omega/M\Omega$ + 2 $\Omega$ 57 $\Omega/M\Omega$ + 100 $\Omega$ 600 $\Omega/M\Omega$ + 1 k $\Omega$ 6 k $\Omega/M\Omega$ + 10 k $\Omega$			HP 3458A Multimeter



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**Electrical – DC/Low Frequency**

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
DC Voltage – Source	(0 to 330) mV (0 to 3.3) V (0 to 33) V (33 to 330) V (100 to 1 020) V	48 $\mu$ V/V + 3 $\mu$ V 40 $\mu$ V/V + 5 $\mu$ V 40 $\mu$ V/V + 50 $\mu$ V 48 $\mu$ V/V + 0.5 mV 48 $\mu$ V/V + 1.5 mV	Fluke 5522A Multiproduct Calibrator
DC Voltage – Measure	(1 to 100) mV (0.1 to 1) V (1 to 10) V (10 to 100) V (100 to 1 000) V	16 $\mu$ V/V + 0.3 $\mu$ V 15 $\mu$ V/V + 0.3 $\mu$ V 15 $\mu$ V/V + 0.5 $\mu$ V 18 $\mu$ V/V + 30 $\mu$ V 15 $\mu$ V/V + 0.1 mV	HP 3458A Multimeter
DC Voltage – Measure	(0 to 2 000) V (2 000 to 40 000) V	0.7 mV/V + 0.4 V 1 mV/V + 8 V	Vitrek 4640A Voltmeter
AC Voltage – Source	(1 to 33) mV (10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz (33 to 330) mV (10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz (0.33 to 3.3) V (10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz (3.3 to 33) V (10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.32 % of reading + 20 $\mu$ V 0.11 % of reading + 20 $\mu$ V 0.18 % of reading + 20 $\mu$ V 0.19 % of reading + 20 $\mu$ V 0.3 % of reading + 33 $\mu$ V 0.9 % of reading + 60 $\mu$ V 0.25 % of reading + 50 $\mu$ V 0.05 % of reading + 20 $\mu$ V 0.1 % of reading + 20 $\mu$ V 0.16 % of reading + 40 $\mu$ V 0.24 % of reading + 0.17 mV 0.7 % of reading + 0.33 mV 0.15 % of reading + 0.25 mV 0.03 % of reading + 60 $\mu$ V 0.08 % of reading + 60 $\mu$ V 0.14 % of reading + 0.3 mV 0.24 % of reading + 1.7 mV 0.5 % of reading + 3.3 mV 0.12 % of reading + 2.5 mV 0.04 % of reading + 0.6 mV 0.08 % of reading + 2.6 mV 0.15 % of reading + 5 mV 0.24 % of reading + 17 mV	Fluke 5522A Multiproduct Calibrator

**Electrical – DC/Low Frequency**

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
AC Voltage – Source	(33 to 330) V 45 Hz to 1 kHz (1 to 10) kHz (10 to 20) kHz (330 to 1 020) V 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.05 % of reading + 6.6 mV 0.08 % of reading + 15 mV 0.09 % of reading + 33 mV 0.05 % of reading + 80 mV 0.2 % of reading + 0.1 V 0.2 % of reading + 0.5 V	Fluke 5522A Multiproduct Calibrator
AC Voltage – Measure	(0 to 10) mV 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (10 to 100) mV 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (0.1 to 1) V 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (1 to 10) V 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (10 to 100) V 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (100 to 1 000) V 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz	365 $\mu$ V/V + 1.1 $\mu$ V 425 $\mu$ V/V + 1.1 $\mu$ V 1.5 $\mu$ V/mV + 1.1 $\mu$ V 200 $\mu$ V/V + 2 $\mu$ V 250 $\mu$ V/V + 2 $\mu$ V 450 $\mu$ V/V + 2 $\mu$ V 200 $\mu$ V/V + 20 $\mu$ V 230 $\mu$ V/V + 20 $\mu$ V 450 $\mu$ V/V + 20 $\mu$ V 200 $\mu$ V/V + 0.2 mV 230 $\mu$ V/V + 0.2 mV 450 $\mu$ V/V + 0.2 mV 320 $\mu$ V/V + 2 mV 320 $\mu$ V/V + 2 mV 560 $\mu$ V/V + 2 mV 0.5 mV/V + 20 mV 0.8 mV/V + 20 mV 1.5 mV/V + 20 mV	HP 3458A Multimeter
AC Voltage – Measure	(0 to 2 000) V (40 to 100) Hz (100 to 400) Hz (2 000 to 40 000) V (50 to 60) Hz	11 mV/V + 2 V 14 mV/V + 4 V 8 mV/V + 60 V	Vitrek 4640A Voltmeter
AC Voltage – Measure	(0.001 to 1) V (0 to 10) MHz (10 to 100) MHz	1.8 mV/V 18 mV/V	BL 1395B Thermal Converter w/ HP 3458A Multimeter



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Electrical – DC/Low Frequency

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
Electrical Calibration of Thermocouple Indicating Systems-Source	Type E		Fluke 5522A Multiproduct Calibrator
	(-250 to -100) °C	0.39 °C	
	(-100 to -25) °C	0.13 °C	
	(-25 to 350) °C	0.11 °C	
	(350 to 650) °C	0.13 °C	
	(650 to 1 000) °C	0.17 °C	
	Type J		
	(-210 to -100) °C	0.16 °C	
	(-100 to -30) °C	0.13 °C	
	(-30 to 150) °C	0.12 °C	
	(150 to 760) °C	0.14 °C	
	(760 to 1 200) °C	0.18 °C	
	Type K		
	(-200 to -100) °C	0.26 °C	
	(-100 to 125) °C	0.15 °C	
	(125 to 120) °C	0.13 °C	
	(120 to 1 000) °C	0.21 °C	
	(1 000 to 1 372) °C	0.32 °C	
	Type R		
	(0 to 250) °C	0.45 °C	
	(250 to 400) °C	0.29 °C	
(400 to 1 000) °C	0.28 °C		
(1 000 to 1 767) °C	0.31 °C		
Type S			
(0 to 250) °C	0.37 °C		
(250 to 1 000) °C	0.3 °C		
(1 000 to 1 400) °C	0.31 °C		
(1 400 to 1 767) °C	0.31 °C		
Type T			
(-250 to -150) °C	0.5 °C		
(-150 to 0) °C	0.2 °C		
(0 to 120) °C	0.13 °C		
(120 to 400) °C	0.12 °C		



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**Electrical – DC/Low Frequency**

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
Amplitude – DC 50 Ω 1 MΩ	(-2.2 to 2.2) V (-33 to 33) V	0.21 % of reading + 0.1 mV 0.2 % of reading + 0.1 mV	Fluke 5522A w/ SC600 Multiproduct Calibrator
Amplitude – Square Wave 50 Ω 1 MΩ	1.8 mV to 2.2 V (p-p) 1.8 mV to 105 V (p-p)	0.23 % of reading + 0.1 mV 0.28 % of reading + 0.1 mV	
Leveled Sine Wave	50 kHz reference	1.8 % of reading + 0.2 mV	
Amplitude	50 kHz to 100 MHz (100 to 300) MHz	3.4 % of reading + 0.3 mV 3.6 % of reading + 0.3 mV	
Flatness	50 kHz to 100 MHz (100 to 300) MHz	1.8 % of reading + 0.1 mV 2 % of reading + 0.1 mV	
Time Marker <sup>2</sup>	5 s to 100 μs (50 to 2) μs 1 μs to 2 ns	(20 + 1 000 <i>t</i> ) μs/s (20 + 15 000 <i>t</i> ) μs/s 20 μs/s	

**Mass and Mass Related**

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
Force – Measure	(0 to 100) lbf	0.2 lbf	Chatillon DFS2-100 Force Gage
Pressure – Measure	(-0.3 to 0.3) psi (-5 to 5) psi (-10 to 10) psi (-14.7 to 75) psi (-14.7 to 100) psi	0.000 05 psi 0.000 59 psi 0.001 2 psi 0.008 8 psi 0.012 psi	Mensor APC600 Pressure Controller
Torque – Measure	(4 to 50) lbf·in (30 to 400) lbf·in (80 to 1 000) lbf·in (20 to 250) lbf·ft	0.4 % of reading 0.4 % of reading 0.4 % of reading 0.4 % of reading	Snap On Versatest w/ TTC400 Transducer
Torque – Measure	(60 to 600) lbf ft	0.4 % of reading	Snap On Versatest w/ 2000-12-02 Transducer



**Time and Frequency**

Parameter / Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
Frequency – Source	0.01 Hz to 12 kHz (12 to 120) kHz 120 kHz to 1.2 MHz (1.2 to 2) MHz	63 $\mu$ Hz/Hz + 1 mHz 70 $\mu$ Hz/Hz + 15 mHz 62 $\mu$ Hz/Hz + 15 mHz 290 $\mu$ Hz/Hz + 15 mHz	Fluke 5522A Multiproduct Calibrator
Frequency – Measure	(1 to 40) Hz 40 Hz to 10 MHz	0.6 mHz/Hz 0.2 mHz/Hz	HP 3458A Multimeter

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ( $k=2$ ), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
2.  $t$  = time in seconds.
3. This scope is formatted as part of a single document including Certificate of Accreditation No. L2299.



R. Douglas Leonard Jr., VP, PILR SBU

